

Amendments to the Claims:

Please amend claims 1, 24, 32 and 33; cancel claims 21-22 and 28-29; and add claims 37-40. The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

1. (currently amended) A method of making an organic light-emitting device comprising:
advancing a web comprising a flexible substrate in a direction,
applying a first electrode layer,
applying a light-emitting layer, and
applying a second electrode layer electrically isolated from the first electrode layer;
wherein the first and second electrode layers, and organic light-emitting layer are continuous in the direction of the advancing web for a length ranging from about 1 inch to about 10 inches.
2. (original) The method of claim 1 wherein the first electrode layer is the anode and the second electrode layer is the cathode.
3. (original) The method of claim 1 wherein the first electrode layer is the cathode and the second electrode layer is the anode.
4. (original) The method of claim 1 wherein the first electrode layer is continuous in a direction perpendicular to the direction of the advancing web.
5. (original) The method of claim 1 further comprising applying an insulating layer on a portion of the first electrode layer.
6. (original) The method of claim 1 further comprising applying an insulating layer on a portion of the substrate.

7. (previously presented) The method of claim 6 further comprising removing the insulating layer after applying the first electrode.

8. (previously presented) The method of claim 1 wherein the first electrode layer is applied in a first pattern comprising at least two stripes substantially parallel to the direction of the advancing web.

9-10. (canceled)

11. (original) The method of claim 8 wherein the first pattern is applied by means of applying a mask prior to applying the first electrode layer and removing the mask after applying the first electrode layer.

12. (previously presented) The method of claim 8 wherein the second pattern is applied by means of applying a mask prior to applying the second electrode layer and removing the mask after applying the second electrode layer.

13. (original) The method of claim 1 wherein the electrode layers are applied by means of a method selected from sputtering, vapor deposition, laser thermal patterning, ink jet printing, screen printing, thermal head printing, and photolithographic patterning.

14. (original) The method of claim 1 wherein the method is a batch process.

15. (original) The method of claim 1 wherein the method is a continuous process.

16. (original) The method of claim 1 wherein the substrate comprises a pair of substantially parallel peripheral edges and the continuous electrode layer extends to the peripheral edges of the substrate.

17. (original) The method of claim 1 further comprising providing at least one organic charge transport layer between the light-emitting layer and at least one of the electrode layers.

18. (original) The method of claim 1 wherein the light-emitting layer is selected from the group comprising small molecule emitter, a small molecule doped polymer, a light-emitting polymer, a doped light-emitting polymer, a blended light-emitting polymer, and combinations thereof.

19. (original) The method of claim 1 further comprising cutting a portion from the web forming an organic light-emitting device having a dimension in the direction of the advancing and an area.

20. (original) The method of claim 19 wherein the continuous electrode layer is continuous beyond the dimension of the device prior to cutting.

21-22. (cancelled)

23. (original) The method of claim 1 wherein the substrate is transparent.

24. (currently amended) A method of making an organic light-emitting device comprising:
advancing a web in a direction wherein the web comprises a continuous conductive flexible substrate suitable for use as a first electrode layer,
applying an insulating layer,
applying a light-emitting layer, and
applying a second electrode layer ~~continuous in the direction of the advancing web~~ electrically isolated from the first electrode layer wherein the first and second electrode layers, and organic light-emitting layer are continuous in the direction of the advancing web for a length ranging from about 1 inch to about 10 inches.

25. (cancelled)

26. (currently amended) The method of claim ~~[[25]]~~ 24 further comprising cutting a portion from the web forming an organic light-emitting device having a dimension in the direction of the advancing web and an area.

27. (original) The method of claim 26 wherein the second electrode layer is continuous beyond the dimension of the device prior to cutting.

28-30. (cancelled)

31. (original) The method of claim 1 further comprising applying at least one anti-static coating, barrier, and combinations thereof to the substrate prior to application of the first electrode layer.

32. (currently amended) A method of making an organic light-emitting device comprising:
advancing a web comprising a flexible substrate in a direction;
laminating a polymer web mask to the flexible substrate;
applying a first electrode layer;
removing the polymer web mask;
applying a light-emitting layer; and
applying a second electrode layer electrically isolated from the first electrode layer;
wherein the first and second electrode layers, and organic light-emitting layer are continuous in the direction of the advancing web for a length ranging from about 1 inch to about 10 inches.

33. (currently amended) A method of making an organic light-emitting device comprising:
advancing a web comprising a flexible substrate in a direction;
applying a first electrode layer;
laminating a polymer web mask aligning an edge of the mask to an edge of the first electrode layer;
applying a light-emitting layer;
removing the polymer web mask; and
applying a second electrode layer electrically isolated from the first electrode layer;

wherein the first and second electrode layers, and organic light-emitting layer are continuous in the direction of the advancing web for a length ranging from about 1 inch to about 10 inches.

34. (previously presented) The method of claim 1 wherein the flexible substrate is provided in a roll.

35. (previously presented) The method of claim 1 wherein the method is a continuous roll-to-roll process.

36. (previously presented) The method of claim 34 wherein the web is advanced in a direction parallel to the edge the roll.

37. (new) The method of claim 1 wherein the light-emitting layer comprises a light-emitting polymer.

38. (new) The method of claim 24 wherein the light-emitting layer comprises a light-emitting polymer.

39. (new) The method of claim 32 wherein the light-emitting layer comprises a light-emitting polymer.

40. (new) The method of claim 33 wherein the light-emitting layer comprises a light-emitting polymer.